

# Use of thermochemolysis-GC-MS for detailed characterization of fractions obtained from HPLC separation of sulphonated lignin



Stella Brudin<sup>1</sup>, Erwin Kaal<sup>1,3</sup>, Tom Aalbers<sup>1</sup>, James Berwick<sup>2</sup>, Mike Duffin<sup>2</sup>, Peter Schoenmakers<sup>1</sup>

<sup>1</sup>Polymer-Analysis Group (HIMS), University of Amsterdam, Nieuwe Achtergracht 166, 1018WV Amsterdam, The Netherlands

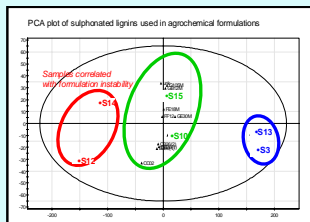
<sup>2</sup>Analytical Development Product Chemistry, Syngenta, Jealott's Hill International Research Centre, Bracknell, Berkshire, RG42 6EY, UK

<sup>3</sup>Atas GL International, PO Box 17, 5500 AA Veldhoven, The Netherlands info@atasgl.com

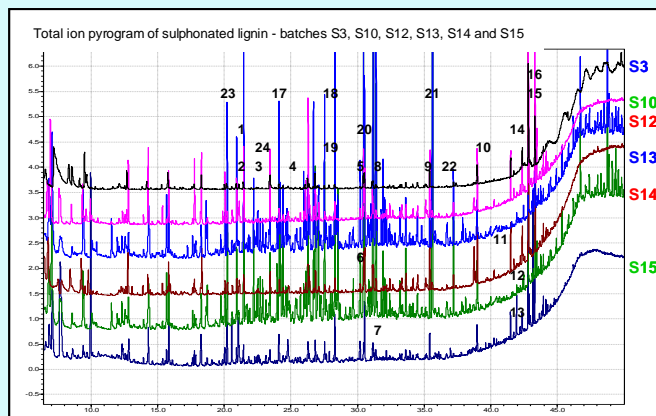
## Introduction

Lignin is a polyphenolic material present in plants. It is formed by the polymerization of coniferyl, sinapyl, and p-coumaryl alcohols. Lignosulfonates (LS) and sulphonated lignins are by-products of pulping processes used in paper manufacturing. They are used as detergents in formulations used for crop protection.

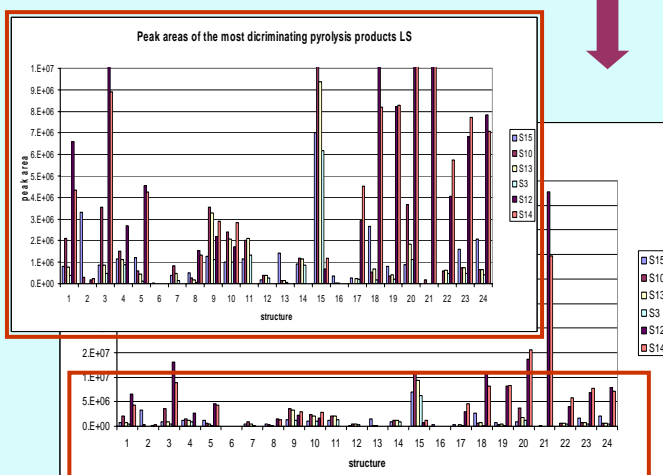
Partial separation of LS is achieved by ion-pair liquid chromatography (IP-LC). The variability in the results was examined by multivariate analysis and the results could be correlated with properties, such as the (in-)stability of agrochemical formulations.



## Results



Pyrogram of samples S3, S10, S12, S13, S14 and S15. Distinctly different pyrograms were observed for the samples S12 and S14, which have been incriminated in formulation-instability studies. The most-discriminating peaks are numbered 1-24 and the areas of these are plotted below.

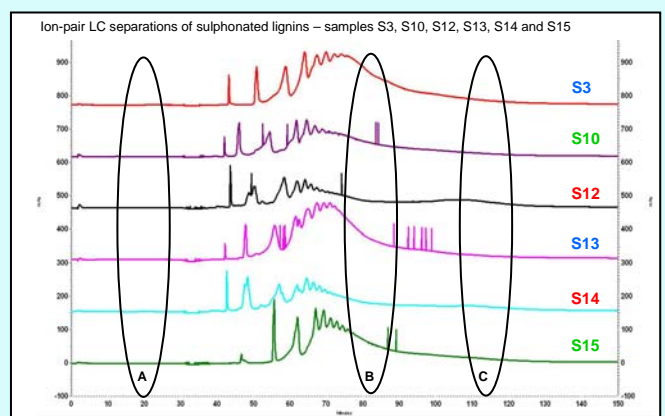


Comparing samples S12 and S14 with the rest of the samples, additional pyrolysis products are found in higher quantities (peaks 17-24). Some of the pyrolysis products found in S3, S10, S13, and S15 are not found in S12 and S14, indicating that the chemical structure of the entire sample is different.

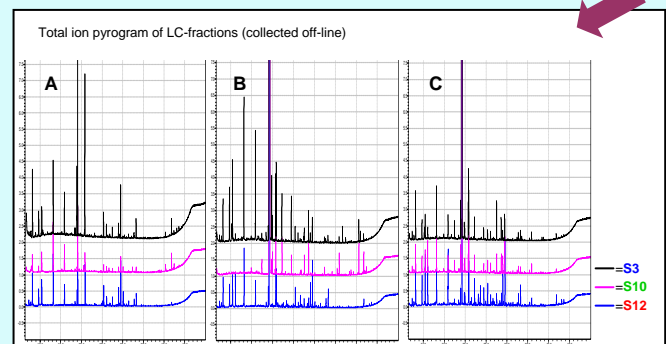
## Conclusions and future work

THM-GC-MS has been shown to be a suitable method for distinguishing between different samples of sulphonated lignins. It was also found that the structures of 'good-batch' and 'bad-batch' lignin-derived surfactants were different. Furthermore, the chosen LC fractions analyzed by THM-GC-MS

Physical causes of the property variations are currently not fully understood. Thermochemolysis gas chromatography – mass spectrometry (THM-GC-MS, THM=Thermally Assisted Hydrolysis Methylation) can be used to characterize non volatile (e.g. high-molecular-weight) materials in terms of the (average) chemical composition. When using state-of-the-art THM-GC-MS, only minute quantities of sample are required and liquid solutions can be injected and processed automatically. For the characterization of sulphonated lignins **pyrolysis-GC-MS** by itself is likely to prove inadequate, due to the very polar (ionic) nature of the fragments. Therefore, a combination of pyrolysis and chemical derivatization ('thermochemolysis') is needed. In this study the structure of sulphonated lignins is investigated by using THM-GC-MS. Furthermore, LC fractions were collected and analysed by THM-GC-MS in order to evaluate the **variations** within individual samples.



Separations achieved with IP-LC shows clear differences between the batches. Three samples (S3, S10 and S12) were fractionated off-line. The most-interesting fractions (circled above; A, B and C) were further studied using THM-GC-MS. Resulting pyrograms can be seen below.



The fractions of samples S3, S10 and S12 show differences in the pyrograms. The IP-LC chromatogram of fraction A shows no response at the measuring wavelength, suggesting that no analyte is present. The pyrogram of the same fraction is showing the opposite. In fractions B and C more differences can be observed. As noticed earlier, when the whole sample was pyrolysed sample S12 showed different pyrolysis products than those found from S3 and S10. The IP-LC trace of sample S12 shows a hump around 110 min. This peak is not found in the other samples. The pyrograms for the corresponding fraction C shows that additional peaks are found in sample S12.

showed similar results to those found when the whole sample was analyzed. Future work includes coupling LC-THM-GC-MS on-line. It is envisaged that this approach will provide additional details, enabling a more-detailed chemical interpretation of the results.